



WEST COAST PAPER MILLS LTD.,

Registered & Works Office : Post Box No. 5, Bangur Nagar, Dandeli-581 325

Dist Uttar Kannada (Karnataka) - India

CORPORATE IDENTITY NO : L02101KA1955PLC001936 website : www.westcoastpaper.com

Ph : (08284) 231391 - 395 (5 lines) Fax : 08284-231225 (Admn. Office) 230443 (Works Office)



ZZS/Env Cell-KSPCB/15/ 1527
05- 11 - 2025

Environmental Officer,
Regional Office,
Karnataka State Pollution Control Board
" Parisara Bhavan" , LIG - II, B - 217
B-1, Main Road, A-16th Cross
Near Hari Om Trust, Habbuwada
KARWAR - 581 303

Speed Post with A D

Dear Sir,

Sub: Air Pollution Control Report.

We are sending herewith the following for the month of October-2025.

1. Analysis report of stack emission showing the performance of the Air pollution control equipment / Instruments.
2. The Ambient Air Quality Monitoring report and Meteorological report.
3. Month wise Fly ash & Bottom ash generation quantity & disposal quantity to different Brick Manufacturing industries in MT.

Hope you will find this in order.

Thanking You,

Very truly yours,

WEST COAST PAPER MILLS LTD


Anuj Kumar Tayal
President (Technical)

Encl: As above



Corporate Office : 31, Chowringhee Road, Kolkata - 700 016

Phone : (033) 2265 6271-78 (8 lines), Fax : (033) 2226 5242, Email : wcpm.sale@westcoastpaper.com

WEST COAST PAPER MILLS LIMITED

CENTRAL LABORATORY (Env.Cell)

Analysis report of stack emission for the month of October - 2025

Tested by Environment Cell Laboratory

Stack No.	Stack attached to.	Rate of Emission Nm ³ / hr		Constituents to be controlled in emission.	Tolerance Limit mg/Nm ³	
		Tolerance	Achieved		Tolerance	Achieved
1	Chemical Recovery Boiler-I	1,25,000	1,15,825	Particulates	150	60
				H ₂ S	10	0.93
2	Chemical Recovery Boiler -II	2,25,720	1,51,275	Particulates	150	70
				H ₂ S	10	0.90
3	Rotary Lime Kiln-I	20,000	16,243	Particulates	150	49
4	Rotary Lime Kiln -II	39600	20,356	Particulates	150	58
5	FBC Boiler - I	92,000	Shut	Particulates	150	Shut
6	FBC Boiler - II	1,23,912	Shut	Particulates	150	Shut
7	FBC Boiler - III	1,38,480	11,258	Particulates	150	40
8	FBC Boiler - IV	1,44,108	1,26,961	Particulates	150	56

Note : Flue gases of RLK I & II have been diverted to PCC plant for manufacture of PCC to reduce CO₂ emission to Environment.

Date : 05 -11 -2025

Signature :



Name : Anuj Kumar Tayal
President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Analysis Report of Ambient Air Quality monitoring for the month of October- 2025

SL.No.	AAQM Parameters	NAAQ STD	Unit	Fire station	Administration Office	Kerwad Village	ETP area
1	ii] Suspended Particulate Matter PM 10	100	µg/m ³	49.5	43.8	42.4	50.8
2	i] Suspended Particulate Matter PM 2.5	60	µg/m ³	19.8	16.5	21.3	22.6
3	iv] Sulphur Dioxide [SO ₂]	80	µg/m ³	19.5	21.7	16.2	18.9
4	v] Oxidies of Nitrogen[NOx]	80	µg/m ³	21.5	18.2	26.7	24.2
5	vi] Hydrogen Sulphide [H ₂ S]		µg/m ³	BDL	BDL	BDL	BDL

* BDL - Below Detected level

Meteorological Data for the month of October- 2025							
SL.No.	Metereological Parameters		Unit	1 st Week	2 nd Week	3 rd Week	4 th Week
1	i] Wind Velocity		KM/hr	0.51	0.65	0.58	0.88
2	ii] Wind Direction						
	Morning			NNW	SE	SE	W
	Evening			SEE	SWW	NWW	SSW
3	iii] Temperature						
	Maximum		° C	33.0	33.0	32.5	30.0
	Minimum		° C	20.0	21.0	22.0	21.0
4	iv] Relative Humidity,						
	Maximum						
	Morning		%	97.6	95.9	94.2	97.0
	Evening		%	83.6	78.6	72.8	73.9
	Minimum						
	Morning		%	92.9	88.6	88.7	92.3
	Evening		%	69.3	70.6	71.1	68.7
5	Total Rainfall		cm	0.000	0.000	7.150	5.100

Date : 05 -11 -2025

Signature :

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West Coast Paper Mills Ltd,Dandeli
Central Laboratory (Environment Cell)

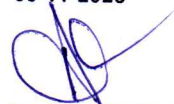
Furnishing details of Fly ash generation and Disposal practice for the month of October - 2025 and for the year 2025-2026

S.No	Name of the Agency	Bottom Ash
1	BHARATH FLY ASH & SOLID BRICKS	32.03
2	DANDELI BRICKS INDUSTRIES	
3	DARSHAN FLY ASH BRICKS	12.6
4	DK BRICKS	246.89
5	JAI BHIM FLY ASH AND SOLID BRICKS	198.43
6	JAI HANUMAN INDUSTRY	144.6
7	KAMBLE BRICKS	10.81
8	MAHALINGESHWAR BRICKS	968.5
9	MANIKANT BRICKS	--
10	PRATHAM INDUSTRIES	143.88
11	S.D.S ENTERPRISES	12.03
12	SB.GOKAK PAVERS	13.13
13	SHIVAJI INDUSTRIES	119.74
14	SHREE DURGA PRASAD INDUSTRIES	10.9
15	SHREE DURGA SHAKTI FLY ASH & SOLID BRICKS	
16	SHREE INDUSTRIES	34.43
17	SHREE MAHALAXMI FLY ASH & SOLID BRICKS	209.23
18	SHREE MAHALING FLY ASH & SOLID BRICKS	170.4
19	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	180.43
19	SHREE PAVITRA INDUSTRIES	224.76
20	SHREE SAI INDUSTRIES	32.79
21	SHREE BHAVANI INDUSTRIES	120.67
22	SHREE GANESH INDUSTRIES	119.81
23	SHREE RENUKADEVI ENTERPRISES	189.17
24	TIRUMALA INDUSTRIAL	223.02
25	TREYAMBAKA CONSTRUCTION	316.51
Total		3734.76

Date :

05-11-2025

Signature :



Name :

Anuj kumar Tayal
President (Tech.)

Address :

West Coast Paper Mills Ltd.,
Bangur Nagar Dandeli.(U.K) 581325

West Coast Paper Mills Ltd,Dandeli

Central Laboratory (Environment Cell)

Furnishing details of Bottom ash generation and Disposal practice for the month of October - 2025 and for the year 2025-2026

S.No	Name of the Agency	Bottom Ash
1	BHARATH FLY ASH & SOLID BRICKS	24.7
2	DANDELI BRICKS INDUSTRIES	107.89
3	DARSHAN FLY ASH BRICKS	--
4	DK BRICKS	--
5	JAI BHIM FLY ASH AND SOLID BRICKS	236.86
6	JAI HANUMAN INDUSTRY	14.29
7	KAMBLE BRICKS	--
8	MAHALINGESHWAR BRICKS	451.77
9	MANIKANT BRICKS	--
10	PRATHAM INDUSTRIES	29.9
11	S.D.S ENTERPRISES	--
12	SB.GOKAK PAVERS	--
13	SHIVAJI INDUSTRIES	26.17
14	SHREE DURGA PRASAD INDUSTRIES	--
15	SHREE DURGA SHAKTI FLY ASH & SOLID BRICKS	13.64
16	SHREE INDUSTRIES	--
17	SHREE MAHALAXMI FLY ASH & SOLID BRICKS	95.5
18	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	133.87
19	SHREE PAVITRA INDUSTRIES	234.15
20	SHREE SAI INDUSTRIES	27.1
21	SHREE BHAVANI INDUSTRIES	--
22	SHREE GANESH INDUSTRIES	25.18
23	SHREE RENUKADEVI ENTERPRISES	34.88
24	TIRUMALA INDUSTRIAL	61.11
25	TREYAMBAKA CONSTRUCTION	867.32
Total		2384.33

Date : 05-11-2025

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ZZS/Env.Cell-KSPCB/15/1529
05-11-2025

Senior Environmental Officer,
Hazardous waste cell,
Karnataka State Pollution Control Board
49, Parisara Bhavan,
4th & 5th Floor,
Church Street •
Bangalore 560 001

Speed post with A.D

Dear Sir,

Sub: Details of Hazardous Wastes generation and Disposal for October-2025.

1. Quantity of storage & transportation details of Used Oil and Waste Oil.
2. Quantity of Waste oil sludge reprocessed on our RLK.
3. E – Waste generation and Disposal details.
4. Detail Disposal of Non Ferrous Scrap.
5. Detail disposal of Empty plastic carboys.
6. Details of Disposal of Waste Batteries.

*Online Manifest is generated for disposal of the Hazardous waste wherever applicable.

We hope you will find this in order.

Thanking You,
Very truly yours,

WEST COAST PAPER MILLS LTD

Anuj Kumar Tayal
President (Technical)

Encl: As above

Cc:

Environmental Officer,
Regional Office,
Karnataka State Pollution Control Board
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West Coast Paper Mills Ltd Dandeli

Central Laboratory (Env.Cell)

Monthly generation and disposed details of Used Oil, Empty Barrels/Containers and Waste residue containing Oil.

October-2025

SL.No	Particulars	For the Month	For the Year from April 2025 to March 2026
I	Used oil	Quantity (KL)	Category (5.1)
	a Total generation	2.400	12.000
	b Total Quantity Disposed	2.400	12.000
	c Balance in storage yard	Nil	Nil
II	Empty Barrels/Containers	Quantity (MT)	Category (33.1)
	a 200 Liters Capacity Carboys	2.600	35.670
	b 100 Litres Capacity Carboys	Nil	Nil
	c 30 to 60 liters Capacity Carboys	Nil	Nil
	d Carbuys less than 30 ltrs cap	Nil	Nil
	e Damaged waste plastic carbuoy 200 ltrs, 150 ltrs, 100 ltrs 30-60 ltrs	0.900	8.060
	f Total Quantity Disposed	3.500	50.890
	g Balance in storage yard	Nil	Nil
III	Waste residues containing Oil	Quantity (MT)	Category (5.2)
	a Total generation	0.035	0.234
	b Quantity Disposed in Boiler	0.035	0.234
	c Balance	Nil	Nil

Date : 05-11-2025

Signature :



Name : Anuj kumar Tayal
President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

West Coast Paper Mills Ltd Dandeli
Central Laboratory (Env Cell)

Generation and Disposal details of E- Waste, Non Ferrous Scrap and Waste Batteries for the Month of October - 2025.

	E – Waste		For the Month	For the Year from April 2025 to March 2026
			Quantity in MT	
I	a	Total Quantity Generated	Nil	1.310
	b	Total Quantity Disposed	Nil	0.570
	c	Scrap E Waste (Lap Top)	Nil	0.020
	d	Scrap E Waste saw Filter Modulator	Nil	0.210
	e	Total Qty Disposed and balance in storage yard	Nil	2.110
II	Non Ferrous scrap		Quantity in MT	
	a	Scrap copper rewinding wire and Patti	Nil	0.792
	b	Scrap Brass	Nil	2.398
	c	Scrap copper cable	Nil	3.560
	d	Total Quantity Disposed	Nil	6.750
	e	Balance in storage yard	Nil	Nil
III	Scrap Batteries		Quantity in MT	
	a	Total Quantity Generated	Nil	0.850
	b	Total Quantity Disposed	Nil	0.850
	c	Balance in storage yard	Nil	Nil

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05-11-2025**

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B-1, Main Road, A-16th Cross
Near Hari Om Trust, Habbuwada
KARWAR - 581 303

Speed Post with A D

Dear Sir,

Sub: Water Pollution Control Report.

We are sending herewith the following for the month of October-2025.

1. The weekly analysis report of treated mill effluent (including sewage).
2. Daily Readings of pH, D.O and Flow at single point discharge, with Energy Consumption.
3. Upstream & Downstream water quality monitoring report of Kali River.

"We assure that no trade effluent, sewage effluent, Solid waste is being discharged outside the premises without treatment directly or indirectly".

We hope you will find this in order.

Thanking You,

Very truly yours,

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President (Technical)

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WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Analysis report of Domestic waste water along with Treated trade effluent for the month of October – 2025

Sample collected & tested by Environment Cell Laboratory

Sl.No.	Pollution parameters as mentioned in the condition imposed under consent granted under section 25/26 of the water (prevention & control of pollution) Act 1974.	Maximum permissible limits or ranges allowed as per consent conditions.	concentration or range of parameters as per report.				Dates on which	
			I Week	II Week	III Week	IV Week	There was breakdown or failure of the plant	Under Performance was noticed
A	Industrial effluent							
1	Color and Odour	All efforts to remove Colour & Odour as per as practicable	Necessary measures are taken to remove Colour as well as unpleasant Odour.					
2	pH value	7.0 - 8.5	7.4	7.2	7.5	7.3		
3	Bio Chemical Oxygen Demand ⁰ 3 days at 27 c	mg/ltr 30 [max]	20	22	18	23		
4	Chemical Oxygen Demand	mg/ltr 250 [max]	180	210	175	186		
5	Suspended Solids	mg/ltr 50.0 [max]	26	30	28	34		
6	Oil and Greece	mg/ltr 10.0 [max]	Nil	Nil	Nil	Nil		
7	Chloride (as Cl)	mg/ltr 350 [max]	188	172	154	180		
8	Sulphate (as SO ₄)	mg/ltr 1000 [max]	166	154	162	144		
9	Sulphide (as S)	mg/ltr 2 [max]	Nil	Nil	Nil	Nil		
10	Total Residue Chlorine	mg/ltr 1.0 [max]	Nil	Nil	Nil	Nil		
11	Ammonical Nitrogen (as N)	mg/ltr 50 [max]	Nil	Nil	Nil	Nil		
12	Total Kjeldhal Nitrogen	mg/ltr 100 [max]	6.5	4.8	5.6	5.8		
13	Free Ammonia (as NH ₃)	mg/ltr 5.0 [max]	Nil	Nil	Nil	Nil		
14	Dissolve Phosphate(as P)	mg/ltr 5.0 [max]	Nil	Nil	Nil	Nil		
15	Total Dissolve Solids (Inorganic)	mg/ltr 2100 [max]	1082	1102	986	1034		
16	AOX	Kg/Ton <1.0	← BDL →					

Date : 05-11-2025

Signature :



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President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Date wise report of pH, D.O , ETP Energy consumption and Treated trade effluent discharge for the month of October - 2025

SL .No	Date	pH	D.O ppm	Total Energy Consumption Kwh	Treated Effluent Discharge flow KL / day
1	01-10-2025	7.4	4.4	21907	38988
2	02-10-2025	7.6	4.5	22003	39780
3	03-10-2025	7.5	4.7	21279	41659
4	04-10-2025	7.6	4.4	23019	39126
5	05-10-2025	7.4	4.4	20707	35437
6	06-10-2025	7.6	4.5	22160	38352
7	07-10-2025	7.6	4.6	21999	39216
8	08-10-2025	7.6	4.4	22748	39192
9	09-10-2025	7.4	4.6	23220	35197
10	10-10-2025	7.7	4.4	20149	36053
11	11-10-2025	7.4	4.5	21956	34085
12	12-10-2025	7.4	4.5	23334	37489
13	13-10-2025	7.5	4.7	22252	38208
14	14-10-2025	7.5	4.5	21840	37126
15	15-10-2025	7.5	4.3	23477	39813
16	16-10-2025	7.6	4.4	23399	40038
17	17-10-2025	7.5	4.6	23326	38789
18	18-10-2025	7.6	4.6	22638	39530
19	19-10-2025	7.6	4.5	22876	40764
20	20-10-2025	7.4	4.5	23742	40912
21	21-10-2025	7.5	4.4	24307	42125
22	22-10-2025	7.5	4.6	22777	41991
23	23-10-2025	7.4	4.5	22557	41116
24	24-10-2025	7.5	4.3	24005	40472
25	25-10-2025	7.5	4.4	23106	36609
26	26-10-2025	7.5	4.5	24392	37245
27	27-10-2025	7.5	4.5	21893	35678
28	28-10-2025	7.6	4.4	21773	37618
29	29-10-2025	7.5	4.4	24331	40884
30	30-10-2025	7.6	4.4	24729	35022
31	31-10-2025	7.6	4.5	23709	36565
Average		7.5	4.5	22762	38551

Date : 05-11-2025

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WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Date of sample collection : 09-10-2025

1. Up stream of Confluence point River Kali 2. Down stream of Confluence point River Kali
3. Down stream of Confluence point River Kali

SL. No.	Parameter		Upstream	Downstream	
				Kariempalli Village	Harnoda Village
			1	2	3
1	pH		7.8	7.7	7.5
2	Suspended Solids	Mg/L	22	28	36
3	Dissolved Solids	Mg/L	24	26	28
4	Total Solids	Mg/L	56	54	64
5	Hardness as CaCO ₃	Mg/L	20	24	22
6	Alkalinity (M.O)as CaCO ₃	Mg/L	28	22	30
7	Chloride as Cl	Mg/L	9.0	9.6	8.8
8	Sulphate as SO ₄	Mg/L	25.6	22.8	27.4
9	Turbidity	NTU	18.0	18.0	18.0
10	B O D ₃	Mg/L	1.0	1.2	1.1
11	Dissolved Oxygen	Mg/L	7.7	7.6	7.5
12	Sp. Conductivity	m s	13.2	14.3	15.4

Date : 05 -11 -2025

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