



WEST COAST PAPER MILLS LTD.,

Registered & Works Office : Post Box No. 5, Bangur Nagar, Dandeli-581 325

Dist Uttar Kannada (Karnataka) - India

CORPORATE IDENTITY NO : L02101KA1955PLC001936 website : www.westcoastpaper.com

Ph : (08284) 231391 - 395 (5 lines) Fax : 08284-231225 (Admn. Office) 230443 (Works Office)



ZZT/Env Cell-KSPCB/15/ 03
05-01-2026

Environmental Officer,
Regional Office,
Karnataka State Pollution Control Board
" Parisara Bhavan", LIG - II, B - 217
B-1, Main Road, A-16th Cross
Near Hari Om Trust, Habbuwada
KARWAR - 581 303

Speed Post with A D

Dear Sir,

Sub: Water Pollution Control Report.

We are sending herewith the following for the month of December-2025.

1. The weekly analysis report of treated mill effluent (including sewage).
2. Daily Readings of pH, D.O and Flow at single point discharge, with Energy Consumption.
3. Upstream & Downstream water quality monitoring report of Kali River.

"We assure that no trade effluent, sewage effluent, Solid waste is being discharged outside the premises without treatment directly or indirectly".

We hope you will find this in order.

Thanking You,

Very truly yours,

WEST COAST PAPER MILLS LTD


Anuj Kumar Tayal
President (Technical)

Encl: As above



The mark of
responsible forestry

Corporate Office : 31, Chowringhee Road, Kolkata - 700 016

Phone : (033) 2265 6271-78 (8 lines), Fax : (033) 2226 5242, Email : wcpm.sale@westcoastpaper.com

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Analysis report of Domestic waste water along with Treated trade effluent for the month of December – 2025

Sample collected & tested by Environment Cell Laboratory

SL.No.	Pollution parameters as mentioned in the condition imposed under consent granted under section 25/26 of the water (prevention & control of pollution) Act 1974.	Maximum permissible limits or ranges allowed as per consent conditions.	concentration or range of parameters as per report.				Dates on which	
			I Week	II Week	III Week	IV Week	There was breakdown or failure of the plant	Under Performance was noticed
A	Industrial effluent							
1	Color and Odour	All efforts to remove Colour & Odour as per as practicable	Necessary measures are taken to remove Colour as well as unpleasant Odour.					
2	pH value	7.0 - 8.5	7.4	7.2	7.0	7.5		
3	Bio Chemical Oxygen Demand ⁰ _{3 days at 27 c} mg/ltr	30 [max]	22	20	21	18	No Break down or failure	Nil
4	Chemical Oxygen Demand mg/ltr	250 [max]	180	210	160	196		
5	Suspended Solids mg/ltr	50.0 [max]	24	30	28	26		
6	Oil and Greece mg/ltr	10.0 [max]	Nil	Nil	Nil	Nil		
7	Chloride (as Cl) mg/ltr	350 [max]	176	164	185	176		
8	Sulphate (as SO ₄) mg/ltr	1000 [max]	152	148	164	140		
9	Sulphide (as S) mg/ltr	2 [max]	Nil	Nil	Nil	Nil		
10	Total Residue Chlorine mg/ltr	1.0 [max]	Nil	Nil	Nil	Nil		
11	Ammonical Nitrogen (as N) mg/ltr	50 [max]	Nil	Nil	Nil	Nil		
12	Total Kjeldhal Nitrogen mg/ltr	100 [max]	6.6	4.8	5.2	6.2		
13	Free Ammonia (as NH ₃) mg/ltr	5.0 [max]	Nil	Nil	Nil	Nil		
14	Dissolve Phosphate(as P) mg/ltr	5.0 [max]	Nil	Nil	Nil	Nil		
15	Total Dissolve Solids (Inorganic) mg/ltr	2100 [max]	1086	1128	1094	1020		
16	AOX Kg/Ton	<1.0	← BDL →					

Date : 05-01-2026

Signature :



Name : Anuj KumarTayal
President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Date wise report of pH, D.O , ETP Energy consumption and Treated trade effluent discharge for the month of December - 2025

SL .No	Date	pH	D.O ppm	Total Energy Consumption KWH	Treated Effluent Discharge flow KL / day
1	01-12-2025	7.5	4.6	21180	35058
2	02-12-2025	7.4	4.5	23106	34678
3	03-12-2025	7.5	4.6	21935	33621
4	04-12-2025	7.5	4.5	20604	36217
5	05-12-2025	7.5	4.6	21376	38977
6	06-12-2025	7.5	4.4	21608	40799
7	07-12-2025	7.5	4.4	24124	41583
8	08-12-2025	7.4	4.4	22767	40990
9	09-12-2025	7.4	4.6	22500	38089
10	10-12-2025	7.5	4.8	22021	40847
11	11-12-2025	7.5	4.5	23338	37313
12	12-12-2025	7.5	4.6	21094	36012
13	13-12-2025	7.6	4.3	21733	39802
14	14-12-2025	7.4	4.5	21570	41252
15	15-12-2025	7.4	4.4	23214	39913
16	16-12-2025	7.4	4.4	26271	41425
17	17-12-2025	7.6	4.4	23009	41732
18	18-12-2025	7.6	4.3	22695	39817
19	19-12-2025	7.5	4.4	22600	38861
20	20-12-2025	7.5	4.4	22997	39302
21	21-12-2025	7.5	4.6	23036	38584
22	22-12-2025	7.5	4.4	23972	39715
23	23-12-2025	7.5	4.6	24667	42495
24	24-12-2025	7.6	4.4	22921	38500
25	25-12-2025	7.5	4.5	21888	38306
26	26-12-2025	7.5	4.4	24400	40720
27	27-12-2025	7.6	4.6	22637	41859
28	28-12-2025	7.2	4.7	23264	39861
29	29-12-2025	7.6	4.4	22390	39186
30	30-12-2025	7.4	4.5	23405	41141
31	31-12-2025	7.4	4.5	23964	42156
Average		7.5	4.5	22783	39316

Date : 05-12-2025

Signature :

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President (Tech)

Address :

West Coast Paper Mills Ltd.,
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WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Date of sample collection : 18-12-2025

1. Up stream of Confluence point River Kali 2. Down stream of Confluence point River Kali
3. Down stream of Confluence point River Kali

SL. No.	Parameter		Upstream	Downstream	
				Kariempalli Village	Harnoda Village
			1	2	3
1	pH		7.7	7.6	7.5
2	Suspended Solids	Mg/L	22	24	20
3	Dissolved Solids	Mg/L	26	28	24
4	Total Solids	Mg/L	48	52	44
5	Hardness as CaCO ₃	Mg/L	24	28	26
6	Alkalinity (M.O) as CaCO ₃	Mg/L	24	22	28
7	Chloride as Cl	Mg/L	9.4	8.2	8.8
8	Sulphate as SO ₄	Mg/L	20.4	22.6	25.2
9	Turbidity	NTU	11.0	11.0	11.0
10	B O D ₃	Mg/L	1.0	1.4	1.1
11	Dissolved Oxygen	Mg/L	7.8	7.7	7.9
12	Sp. Conductivity	ms	14.3	15.4	13.2

Date : 05 -01 -2026

Signature :

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B-1, Main Road, A-16th Cross
Near Hari Om Trust, Habbuwada
KARWAR - 581 303

Speed Post with A D

Dear Sir,

Sub: Air Pollution Control Report.

We are sending herewith the following for the month of December-2025.

1. Analysis report of stack emission showing the performance of the Air pollution control equipment / Instruments.
2. The Ambient Air Quality Monitoring report and Meteorological report.
3. Month wise Fly ash & Bottom ash generation quantity & disposal quantity to different Brick Manufacturing industries in MT.

Hope you will find this in order.

Thanking You,

Very truly yours,

WEST COAST PAPER MILLS LTD


Anuj Kumar Tayal
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Encl: As above



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WEST COAST PAPER MILLS LIMITED

CENTRAL LABORATORY (Env.Cell)

Analysis report of stack emission for the month of December - 2025

Tested by Environment Cell Laboratory

Stack No.	Stack attached to.	Rate of Emission Nm ³ / hr		Constituents to be controlled in emission.	Tolerance Limit mg/Nm ³	
		Tolerance	Achieved		Tolerance	Achieved
1	Chemical Recovery Boiler-I	1,25,000	1,18,872	Particulates	150	50
				H ₂ S	10	0.93
2	Chemical Recovery Boiler -II	2,25,720	1,53,929	Particulates	150	75
				H ₂ S	10	0.95
3	Rotary Lime Kiln-I	20,000	16,243	Particulates	150	47
4	Rotary Lime Kiln -II	39600	18,312	Particulates	150	56
5	FBC Boiler - I	92,000	Shut	Particulates	150	Shut
6	FBC Boiler - II	1,23,912	Shut	Particulates	150	Shut
7	FBC Boiler - III	1,38,480	97,966	Particulates	150	34
8	FBC Boiler - IV	1,44,108	1,24,760	Particulates	150	54

Note : Flue gases of RLK I & II have been diverted to PCC plant for manufacture of PCC to reduce CO₂ emission to Environment.

Date : 05 -01 -2026

Signature :

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President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Analysis Report of Ambient Air Quality monitoring for the month of December- 2025

SL.No.	AAQM Parameters	NAAQ STD	Unit	Fire station	Administration Office	Kerwad Village	ETP area
1	ii] Suspended Particulate Matter PM 10	100	µg/m ³	50.4	36.1	56.0	53.8
2	i] Suspended Particulate Matter PM 2.5	60	µg/m ³	23.3	15.4	25.0	23.1
3	iv] Sulphur Dioxide [SO ₂]	80	µg/m ³	33.0	29.5	28.5	24.8
4	v] Oxidies of Nitrogen[NOx]	80	µg/m ³	16.3	20.4	23.6	19.8
5	vi] Hydrogen Sulphide [H ₂ S]	-	µg/m ³	BDL	BDL	BDL	BDL

* BDL - Below Detected level

Meteorological Data for the month of December- 2025

SL.No.	Meteorological Parameters		Unit	1 st Week	2 nd Week	3 rd Week	4 th Week
1	i] Wind Velocity	-	KM/hr	0.66	1.01	0.56	0.68
2	ii] Wind Direction	-					
	Morning	-		SW	S	SSW	NWW
	Evening	-		SSE	SW	NE	NNW
3	iii] Temperature						
	Maximum	-	°C	30.0	29.5	30.5	29.0
	Minimum	-	°C	16.5	11.0	10.5	12.0
4	iv] Relative Humidity,						
	Maximum						
	Morning	-	%	94.1	96.8	96.3	96.8
	Evening	-	%	78.6	80.0	76.2	68.5
	Minimum						
	Morning	-	%	91.0	89.3	93.6	93.7
	Evening	-	%	66.9	62.5	68.9	65.0
5	Total Rainfall	-	cm	0.000	0.000	0.000	0.000

Date : 05-01-2026

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West Coast Paper Mills Ltd,Dandeli

Central Laboratory (Environment Cell)

Furnishing details of Fly ash generation and Disposal practice for the month of December - 2025 and for the year 2025-2026

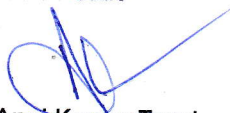
S.No	Name of the Agency	Fly Ash
1	Annapurna Bricks	110.12
2	BHARATH FLY ASH & SOLID BRICKS	99.36
3	DARSHAN FLY ASH BRICKS	123.32
4	DK BRICKS	293.62
5	G MART	22.51
6	JAI HANUMAN INDUSTRY	123.11
7	KAMBLE BRICKS	164.96
8	MAHALINGESHWAR BRICKS	258.15
9	MANIKANT BRICKS	229.32
10	OM SHIVA SHANKAR ASH AND SOLID BRICKS	199.78
11	PRATHAM INDUSTRIES	207.70
12	SHIVAJI INDUSTRIES	101.11
13	SHREE DURGA PRASAD INDUSTRIES	136.46
14	SHREE DURGA SHAKTI FLY ASH & SOLID BLOCKS	244.98
15	SHREE INDUSTRIES	101.75
16	SHREE MAHALAXMI FLY ASH & SOLID BRIKS	217.11
17	SHREE MAHALING FLY ASH & SOLID BRICKS	443.61
18	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	250.71
19	SHREE PAVITRA INDUSTRIES	256.23
20	SHREE SAI INDUSTRIES	244.96
21	SHRI BHAVANI INDUSTRIES	246.71
22	SHRI GANESH INDUSTRIES	120.02
23	SHRI RENUKADEVI ENTERPRISES	303.40
24	TIRUMAL INDUSTRIAL	253.82
25	TREYAMBAKA CONSTRUCTION	506.38
Total		5259.20

Date : 05-01-2026

Signature :

Name :

Address :


Anuj Kumar Tayal
President (Tech.)
West Coast Paper Mills Ltd.,
Bangur Nagar Dandeli.(U.K) 581325

West Coast Paper Mills Ltd, Dandeli
Central Laboratory (Environment Cell)

Furnishing details of Bottom ash generation and Disposal practice for the month of December - 2025 and for the year 2025-2026

S.No	Name of the Agency	Bottom Ash
1	ANNAPOORNA BRICKS	78.30
2	BHARATH FLY ASH & SOLID BRICKS	60.06
3	DARSHAN FLY ASH BRICKS	55.89
4	DK BRICKS	71.30
5	JAI HANUMAN INDUSTRY	14.05
6	KAMBLE BRICKS	45.85
7	MAHALINGESHWAR BRICKS	43.00
8	MANIKANT BRICKS	118.71
9	OM SHIVA SHANKAR ASH AND SOLID BRICKS	102.61
10	PRATHAM INDUSTRIES	42.05
11	SHIVAJI INDUSTRIES	27.21
12	SHREE DURGA SHAKTI FLY ASH & SOLID BLOCKS	169.82
13	SHREE INDUSTRIES	37.88
14	SHREE MAHALAXMI FLY ASH & SOLID BRIKS	117.14
15	SHREE MAHALING FLY ASH & SOLID BRICKS	33.88
16	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	68.43
17	SHREE PAVITRA INDUSTRIES	152.41
18	SHREE SAI INDUSTRIES	45.15
19	SHRI BHAVANI INDUSTRIES	41.26
20	SHRI GANESH INDUSTRIES	13.39
21	SHRI RENUKADEVI ENTERPRISES	41.44
22	TIRUMAL INDUSTRIAL	76.62
23	TREYAMBAKA CONSTRUCTION	1026.12
Total		2482.57

Date : 05-01-2026

Signature :

Name :

Address :



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ZZT/Env.Cell-KSPCB/15/ 25
05-01-2026

Senior Environmental Officer,
Hazardous waste cell,
Karnataka State Pollution Control Board
49, Parisara Bhavan,
4th & 5th Floor,
Church Street
Bangalore 560 001

Speed post with A.D

Dear Sir,

Sub: Details of Hazardous Wastes generation and Disposal for December-2025.

1. Quantity of storage & transportation details of Used Oil and Waste Oil.
2. Quantity of Waste oil sludge reprocessed on our RLK.
3. E - Waste generation and Disposal details.
4. Detail Disposal of Non Ferrous Scrap.
5. Detail disposal of Empty plastic carboys.
6. Details of Disposal of Waste Batteries.

*Online Manifest is generated for disposal of the Hazardous waste wherever applicable.

We hope you will find this in order.

Thanking You,
Very truly yours,

WEST COAST PAPER MILLS LTD

Anuj Kumar Tayal
President (Technical)

Encl: As above

Cc:

Environmental Officer,
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West Coast Paper Mills Ltd Dandeli
Central Laboratory (Env.Cell)

Monthly generation and disposed details of Used Oil, Empty Barrels/Containers and Waste residue containing Oil.

December-2025

SL.No	Particulars	For the Month	For the Year from April 2025 to March 2026
I	Used oil	Quantity (KL)	Category (5.1)
	a Total generation	2.400	14.400
	b Total Quantity Disposed	2.400	14.400
	c Balance in storage yard	Nil	Nil
II	Empty Barrels/Containers	Quantity (MT)	Category (33.1)
	a 200 Liters Capacity Carboys	7.720	45.340
	b 100 Litres Capacity Carboys	Nil	Nil
	c 30 to 60 liters Capacity Carboys	Nil	Nil
	d Carbuoys less than 30 ltrs cap	Nil	Nil
	e Damaged waste plastic carbuoy 200 ltrs, 150 ltrs, 100 ltrs 30-60 ltrs	1.030	9.090
	f Total Quantity Disposed	8.750	54.430
	g Balance in storage yard	Nil	Nil
III	Waste residues containing Oil	Quantity (MT)	Category (5.2)
	a Total generation	0.052	0.330
	b Quantity Disposed in Boiler	0.052	0.330
	c Balance	Nil	Nil

Date : 05-01-2026

Signature :



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West Coast Paper Mills Ltd Dandeli
Central Laboratory (Env Cell)

Generation and Disposal details of E- Waste, Non Ferrous Scrap and Waste Batteries for the Month of December - 2025.

	E – Waste		For the Month	For the Year from April 2025 to March 2026
			Quantity in MT	
I	a	Total Quantity Generated	Nil	1.480
	b	Total Quantity Disposed	Nil	1.480
	c	Scrap E Waste (Lap Top)	Nil	0.020
	d	Scrap E Waste saw Filter Modulator	Nil	0.210
	e	Total Qty Disposed and balance in storage yard	Nil	1.710
II	Non Ferrous scrap		Quantity in MT	
	a	Scrap copper rewinding wire and Patti	1.210	3.608
	b	Scrap Brass	0.902	1.694
	c	Scrap copper cable	0.530	10.390
	d	Total Quantity Disposed	2.642	15.692
	e	Balance in storage yard	Nil	Nil
III	Scrap Batteries		Quantity in MT	
	a	Total Quantity Generated	Nil	0.850
	b	Total Quantity Disposed	Nil	0.850
	c	Balance in storage yard	Nil	Nil

Date : 05 -01 -2026

Signature :

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