

WEST COAST PAPER MILLS LTD.,

Registered & Works Office : Post Box No. 5, Bangur Nagar, Dandeli-581 325

Dist Uttar Kannada (Karnataka) - India

CORPORATE IDENTITY NO : L02101KA1955PLC001936 website : www.westcoastpaper.com

Ph : (08284) 231391 - 395 (5 lines) Fax : 08284-231225 (Admn. Office) 230443 (Works Office)



ZZS/Env Cell-KSPCB/15/1669
03- 12 - 2025

Environmental Officer,
Regional Office,
Karnataka State Pollution Control Board
" Parisara Bhavan" , LIG - II, B - 217
B-1, Main Road, A-16th Cross
Near Hari Om Trust, Habbuwada
KARWAR - 581 303

Speed Post with A D

Dear Sir,

Sub: Air Pollution Control Report.

We are sending herewith the following for the month of November-2025.

1. Analysis report of stack emission showing the performance of the Air pollution control equipment / Instruments.
2. The Ambient Air Quality Monitoring report and Meteorological report.
3. Month wise Fly ash & Bottom ash generation quantity & disposal quantity to different Brick Manufacturing industries in MT.

Hope you will find this in order.

Thanking You,

Very truly yours,

WEST COAST PAPER MILLS LTD

Anuj Kumar Tayal
President (Technical)

Encl: As above



Corporate Office : 31, Chowringhee Road, Kolkata - 700 016

Phone : (033) 2265 6271-78 (8 lines), Fax : (033) 2226 5242, Email : wcpm.sale@westcoastpaper.com

WEST COAST PAPER MILLS LIMITED
CENTRAL LABORATORY (Env.Cell)

Analysis report of stack emission for the month of November - 2025

Tested by Environment Cell Laboratory

Stack No.	Stack attached to.	Rate of Emission Nm ³ / hr		Constituents to be controlled in emission.	Tolerance Limit mg/Nm ³	
		Tolerance	Achieved		Tolerance	Achieved
1	Chemical Recovery Boiler-I	1,25,000	1,07,442	Particulates	150	54
				H ₂ S	10	0.89
2	Chemical Recovery Boiler -II	2,25,720	1,39,383	Particulates	150	66
				H ₂ S	10	0.96
3	Rotary Lime Kiln-I	20,000	12,699	Particulates	150	42
4	Rotary Lime Kiln -II	39600	21,369	Particulates	150	62
5	FBC Boiler - I	92,000	Shut	Particulates	150	Shut
6	FBC Boiler - II	1,23,912	Shut	Particulates	150	Shut
7	FBC Boiler - III	1,38,480	1,15,989	Particulates	150	38
8	FBC Boiler - IV	1,44,108	1,18,497	Particulates	150	49

Note : Flue gases of RLK I & II have been diverted to PCC plant for manufacture of PCC to reduce CO₂ emission to Environment.

Date : 03-12-2025

Signature :



Name : Anuj Kumar Tayal
President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Analysis Report of Ambient Air Quality monitoring for the month of November- 2025

SL.No.	AAQM Parameters	NAAQ STD	Unit	Fire station	Administration Office	Kerwad Village	ETP area
1	ii] Suspended Particulate Matter PM 10	100	µg/m ³	41.8	40.2	49.8	53.2
2	i] Suspended Particulate Matter PM 2.5	60	µg/m ³	21.3	18.8	24.2	24.5
3	iv] Sulphur Dioxide [SO ₂]	80	µg/m ³	22.8	24.8	28.5	28.7
4	v] Oxidies of Nitrogen[NOx]	80	µg/m ³	18.6	14.8	19.2	31.4
5	vi] Hydrogen Sulphide [H ₂ S]	-	µg/m ³	BDL	BDL	BDL	BDL

* BDL - Below Detected level

Meteorological Data for the month of November- 2025							
SL.No.	Meteorological Parameters		Unit	1 st Week	2 nd Week	3 rd Week	4 th Week
1	i] Wind Velocity	-	KM/hr	0.38	0.84	0.50	0.65
2	ii] Wind Direction	-					
	Morning	-		SSW	SW	NWW	SW
	Evening	-		SEE	S	SW	SEE
3	iii] Temperature						
	Maximum	-	° C	32.0	29.0	28.5	30.0
	Minimum	-	° C	19.0	17.0	15.0	15.0
4	iv] Relative Humidity,						
	Maximum						
	Morning		%	97.0	96.9	97.0	94.2
	Evening		%	78.1	70.1	70.2	77.3
	Minimum						
	Morning		%	94.1	92.9	94.0	91.0
	Evening		%	67.5	66.7	68.3	67.0
5	Total Rainfall		cm	0.000	0.000	0.000	0.000

Date : 03 -12 -2025

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West Coast Paper Mills Ltd,Dandeli

Central Laboratory (Environment Cell)

Furnishing details of Fly ash generation and Disposal practice for the month of Nov - 2025 and for the year 2025-2026

S.No	Name of the Agency	Fly Ash
1	BHARATH FLY ASH & SOLID BRICKS	46.02
2	DARSHAN FLY ASH BRICKS	134.99
3	DK BRICKS	147.13
4	JAI BHIM FLY ASH AND SOLID BRICKS	56.08
5	JAI HANUMAN INDUSTRY	115.35
6	KAMBLE BRICKS	132.88
	ANNAPOORNA BRICKS	123.11
7	MAHALINGESHWAR BRICKS	641.03
8	MANIKANT BRICKS	47.38
9	OM SHIVA SHANKAR ASH AND SOLID BRICKS	22.26
9	PRATHAM INDUSTRIES	129.69
11	SB.GOKAK PAVERS	13.55
12	SHIVAJI INDUSTRIES	133.66
14	SHREE DURGA SHAKTI FLY ASH & SOLID BRICKS	169.15
16	SHREE MAHALAXMI FLY ASH & SOLID BRICKS	145.04
	SHREE MAHALING FLY ASH & SOLID BRICKS	191.08
17	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	147.48
18	SHREE PAVITRA INDUSTRIES	195.87
19	SHREE SAI INDUSTRIES	146.86
20	SHREE BHAVANI INDUSTRIES	159.55
21	SHREE GANESH INDUSTRIES	114.32
22	SHREE RENUKADEVI ENTERPRISES	138.4
23	TIRUMALA INDUSTRIAL	147.36
24	TREYAMBAKA CONSTRUCTION	237.76
Total		3536

Date :

03-12-2025

Signature :



Name :

Anuj Kumar Tayal
President (Tech.)

Address :

West Coast Paper Mills Ltd.,
Bangur Nagar Dandeli.(U.K) 581325

West Coast Paper Mills Ltd, Dandeli
Central Laboratory (Environment Cell)

Furnishing details of Bottom ash generation and Disposal practice for the month of November - 2025 and for the year 2025-2026

S.No	Name of the Agency	Bottom Ash
1	BHARATH FLY ASH & SOLID BRICKS	14.05
2	DARSHAN FLY ASH BRICKS	66.97
3	DK BRICKS	51.81
4	JAI BHIM FLY ASH AND SOLID BRICKS	12.98
5	JAI HANUMAN INDUSTRY	25.28
6	KAMBLE BRICKS	26.27
7	M/s ANNAPOORNA BRICKS	25.43
8	MAHALINGESHWAR BRICKS	453.26
9	OM SHIVA SHANKAR ASH AND SOLID BRICKS	25.44
10	PRATHAM INDUSTRIES	10.88
11	SB.GOKAK PAVERS	17.39
12	SHIVAJI INDUSTRIES	38.1
13	SHREE DURGA SHAKTI FLY ASH & SOLID BRICKS	49.36
14	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	28.41
15	SHREE PAVITRA INDUSTRIES	65.3
16	SHREE SAI INDUSTRIES	25.88
17	SHREE GANESH INDUSTRIES	25.67
18	SHREE RENUKADEVI ENTERPRISES	12.74
19	TIRUMALA INDUSTRIAL	37.86
20	TREYAMBAKA CONSTRUCTION	704.61
Total		1717.69

Date :

03-12-2025

Signature :

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ZZS/Env.Cell-KSPCB/15/16 71
03-12-2025

Senior Environmental Officer,
Hazardous waste cell,
Karnataka State Pollution Control Board
49, Parisara Bhavan,
4th & 5th Floor,
Church Street
Bangalore 560 001

Speed post with A.D

Dear Sir,

Sub: Details of Hazardous Wastes generation and Disposal for November-2025.

1. Quantity of storage & transportation details of Used Oil and Waste Oil.
2. Quantity of Waste oil sludge reprocessed on our RLK.
3. E - Waste generation and Disposal details.
4. Detail Disposal of Non Ferrous Scrap.
5. Detail disposal of Empty plastic carboys.
6. Details of Disposal of Waste Batteries.

*Online Manifest is generated for disposal of the Hazardous waste wherever applicable.

We hope you will find this in order.

Thanking You,
Very truly yours,

WEST COAST PAPER MILLS LTD

Anuj Kumar Tayal
President (Technical)

Encl: As above

Cc:

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Regional Office,
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West Coast Paper Mills Ltd Dandeli

Central Laboratory (Env.Cell)

Monthly generation and disposed details of Used Oil, Empty Barrels/Containers and Waste residue containing Oil.

November-2025

	SL.No	Particulars	For the Month	For the Year from April 2025 to March 2026
I	Used oil		Quantity (KL)	Category (5.1)
	a	Total generation	Nil	12.000
	b	Total Quantity Disposed	Nil	12.000
	c	Balance in storage yard	Nil	Nil
II	Empty Barrels/Containers		Quantity (MT)	Category (33.1)
	a	200 Liters Capacity Carboys	1.950	37.620
	b	100 Litres Capacity Carboys	Nil	Nil
	c	30 to 60 liters Capacity Carboys	Nil	Nil
	d	Carbuoys less than 30 ltrs cap	Nil	Nil
	e	Damaged waste plastic carbuoy 200 ltrs, 150 ltrs, 100 ltrs 30-60 ltrs	Nil	8.060
	f	Total Quantity Disposed	1.950	45.680
	g	Balance in storage yard	Nil	Nil
III	Waste residues containing Oil		Quantity (MT)	Category (5.2)
	a	Total generation	0.044	0.278
	b	Quantity Disposed in Boiler	0.044	0.278
	c	Balance	Nil	Nil

Date : 03-12-2025

Signature :

Name : Anuj Kumar Taya
President (Tech)

Address : West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

West Coast Paper Mills Ltd Dandeli
Central Laboratory (Env Cell)

Generation and Disposal details of E- Waste, Non Ferrous Scrap and Waste Batteries for the Month of November - 2025.

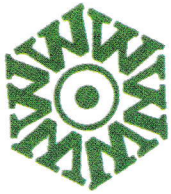
	E – Waste		For the Month	For the Year from April 2025 to March 2026
			Quantity in MT	
I	a	Total Quantity Generated	0.170	1.480
	b	Total Quantity Disposed	Nil	1.480
	c	Scrap E Waste (Lap Top)	Nil	0.020
	d	Scrap E Waste saw Filter Modulator	Nil	0.210
	e	Total Qty Disposed and balance in storage yard	Nil	1.710
II	Non Ferrous scrap		Quantity in MT	
	a	Scrap copper rewinding wire and Patti	Nil	0.792
	b	Scrap Brass	Nil	2.398
	c	Scrap copper cable	6.300	9.860
	d	Total Quantity Disposed	Nil	13.050
	e	Balance in storage yard	Nil	Nil
III	Scrap Batteries		Quantity in MT	
	a	Total Quantity Generated	Nil	0.850
	b	Total Quantity Disposed	Nil	0.850
	c	Balance in storage yard	Nil	Nil

Date : 03-12-2025

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KARWAR - 581 303

Speed Post with A D

Dear Sir,

Sub: Water Pollution Control Report.

We are sending herewith the following for the month of November-2025.

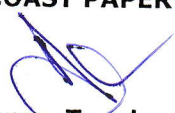
1. The weekly analysis report of treated mill effluent (including sewage).
2. Daily Readings of pH, D.O and Flow at single point discharge, with Energy Consumption.
3. Upstream & Downstream water quality monitoring report of Kali River.

"We assure that no trade effluent, sewage effluent, Solid waste is being discharged outside the premises without treatment directly or indirectly".

We hope you will find this in order.

Thanking You,

Very truly yours,
WEST COAST PAPER MILLS LTD


Anuj Kumar Tayal
President (Technical)
Encl: As above



The mark of
responsible forestry

Corporate Office : 31, Chowringhee Road, Kolkata - 700 016
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WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Date of sample collection : 14-11-2025

1. Up stream of Confluence point River Kali 2. Down stream of Confluence point River Kali
3. Down stream of Confluence point River Kali

SL. No.	Parameter	Upstream	Downstream	
			Kariempalli Village	Harnoda Village
			2	3
1	pH	7.8	7.5	7.6
2	Suspended Solids Mg/L	20	26	28
3	Dissolved Solids Mg/L	26	22	24
4	Total Solids Mg/L	46	48	52
5	Hardness as CaCO ₃ Mg/L	24	28	20
6	Alkalinity (M.O)as CaCO ₃ Mg/L	28	24	26
7	Chloride as Cl Mg/L	8.6	9.0	9.8
8	Sulphate as SO ₄ Mg/L	24.8	26.2	28.4
9	Turbidity NTU	12.0	12.0	12.0
10	B O D ₃ Mg/L	1.2	1.0	1.4
11	Dissolved Oxygen Mg/L	7.9	7.7	7.8
12	Sp. Conductivity m s	14.3	12.1	13.2

Date : 03 -12 -2025

Signature :

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Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI

Central Laboratory (Env. Cell)

Date wise report of pH, D.O , ETP Energy consumption and Treated trade effluent discharge for the month of November - 2025

SL .No	Date	pH	D.O ppm	Total Energy Consumption Kwh	Treated Effluent Discharge flow KL / day
1	01-11-2025	7.6	4.4	21450	35406
2	02-11-2025	7.4	4.7	20100	33855
3	03-11-2025	7.6	4.4	17249	38879
4	04-11-2025	7.6	4.3	15685	25694
5	05-11-2025	7.9	4.4	16053	28484
6	06-11-2025	7.6	4.6	12007	26665
7	07-11-2025	7.6	4.5	15014	35486
8	08-11-2025	7.6	4.4	16855	40891
9	09-11-2025	7.5	4.4	18321	41687
10	10-11-2025	7.5	4.5	22392	39436
11	11-11-2025	7.5	4.5	20994	42031
12	12-11-2025	7.5	4.4	21725	40974
13	13-11-2025	7.6	4.5	21687	41084
14	14-11-2025	7.7	4.8	22780	39899
15	15-11-2025	7.5	4.6	22378	38903
16	16-11-2025	7.5	4.5	22033	37986
17	17-11-2025	7.5	4.4	20785	36996
18	18-11-2025	7.5	4.5	21801	37043
19	19-11-2025	7.5	4.3	22460	37942
20	20-11-2025	7.7	4.4	23162	40528
21	21-11-2025	7.6	4.4	22199	39215
22	22-11-2025	7.4	4.4	21789	38229
23	23-11-2025	7.4	4.5	22868	37750
24	24-11-2025	7.6	4.5	22725	37553
25	25-11-2025	7.4	4.4	22104	35087
26	26-11-2025	7.6	4.5	22821	32857
27	27-11-2025	7.6	4.2	20414	33986
28	28-11-2025	7.5	4.7	20687	37113
29	29-11-2025	7.7	4.6	21687	35357
30	30-11-2025	7.6	4.5	21192	35276
Average		7.6	4.5	20447	36743

Date : 03-12-2025

Signature :

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Address :

West Coast Paper Mills Ltd.,
Bangur Nagar DANDELI . (U.K.) 581-325

WEST COAST PAPER MILLS LIMITED, DANDELI
Central Laboratory (Env. Cell)

Analysis report of Domestic waste water along with Treated trade effluent for the month of November – 2025

Sample collected & tested by Environment Cell Laboratory

SL.No.	Pollution parameters as mentioned in the condition imposed under consent granted under section 25/26 of the water (prevention & control of pollution) Act 1974.	Maximum permissible limits or ranges allowed as per consent conditions.	concentration or range of parameters as per report.				Dates on which	
			I Week	II Week	III Week	IV Week	There was breakdown or failure of the plant	Under Performance was noticed
A	Industrial effluent							
1	Color and Odour	All efforts to remove Colour & Odour as per as practicable	Necessary measures are taken to remove Colour as well as unpleasant Odour.				No Break down or failure	Nil
2	pH value	7.0 - 8.5	7.2	7.5	7.1	7.4		
3	Bio Chemical Oxygen Demand ⁰ _{3 days at 27 c} mg/ltr	30 [max]	18	23	20	21		
4	Chemical Oxygen Demand mg/ltr	250 [max]	196	200	190	210		
5	Suspended Solids mg/ltr	50.0 [max]	28	24	32	30		
6	Oil and Greece mg/ltr	10.0 [max]	Nil	Nil	Nil	Nil		
7	Chloride (as Cl) mg/ltr	350 [max]	168	182	158	172		
8	Sulphate (as SO ₄) mg/ltr	1000 [max]	148	166	175	156		
9	Sulphide (as S) mg/ltr	2 [max]	Nil	Nil	Nil	Nil		
10	Total Residue Chlorine mg/ltr	1.0 [max]	Nil	Nil	Nil	Nil		
11	Ammonical Nitrogen (as N) mg/ltr	50 [max]	Nil	Nil	Nil	Nil		
12	Total Kjeldhal Nitrogen mg/ltr	100 [max]	5.0	6.3	5.9	6.2		
13	Free Ammonia (as NH ₃) mg/ltr	5.0 [max]	Nil	Nil	Nil	Nil		
14	Dissolve Phosphate(as P) mg/ltr	5.0 [max]	Nil	Nil	Nil	Nil		
15	Total Dissolve Solids (Inorganic) mg/ltr	2100 [max]	1108	1086	1122	1028		
16	AOX Kg/Ton	<1.0	← BDL →					

Date : 03-12-2025

Signature :



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