

# WEST COAST PAPER MILLS LTD.,

Registered & Works Office : Post Box No. 5, Bangur Nagar, Dandeli-581 325  
Dist Uttara Kannada (Karnataka) - India

CORPORATE IDENTITY NO : L02101KA1955PLC001936 website : [www.westcoastpaper.com](http://www.westcoastpaper.com)  
Ph : (08284) 231391 - 395 (5 lines) Fax : 08284-231225 (Admn. Office) 230443 (Works Office)



ZZS/Env Cell-KSPCB/15/ 1213  
09 - 09 -2025

Environmental Officer,  
Regional Office,  
Karnataka State Pollution Control Board  
" Parisara Bhavan" , LIG - II, B - 217  
B-1, Main Road, A-16<sup>th</sup> Cross  
Near Hari Om Trust, Habbuwada  
**KARWAR - 581 303**

**Speed Post with A D**

Dear Sir,

**Sub: Water pollution Control Report**

We are sending herewith the following for the month of August - 2025.

1. The weekly analysis report of treated mill effluent (including sewage).
2. Daily Readings of pH, D.O and Flow at single point discharge, with Energy Consumption.
3. Upstream & Downstream water quality monitoring report of Kali River.

"We assure that no trade effluent, sewage effluent, Solid waste is being discharged outside the premises without treatment directly or indirectly".

We hope you will find this in order.  
Thanking You,

Very truly yours,  
**WEST COAST PAPER MILLS LTD**

  
**Anuj Kumar Tayal**  
**President (Technical)**

Encl: As above



Corporate Office : 31, Chowringhee Road, Kolkata - 700 016  
Phone : (033) 2265 6271-78 (8 lines), Fax : (033) 2226 5242, Email : [wcpm.sale@westcoastpaper.com](mailto:wcpm.sale@westcoastpaper.com)

**WEST COAST PAPER MILLS LIMITED, DANDELI**  
Central Laboratory ( Env. Cell )

Analysis report of Domestic waste water along with Treated trade effluent for the month of August – 2025  
Sample collected & tested by Environment Cell Laboratory

Sample collected & tested by Environment Cell Laboratory									
SL.No.	Pollution parameters as mentioned in the condition imposed under consent granted under section 25/26 of the water (prevention & control of pollution ) Act 1974.	Maximum permissible limits or ranges allowed as per consent conditions.	concentration or range of parameters as per report.				Dates on which		
			I Week	II Week	III Week	IV Week	There was breakdown or failure of the plant	Under Performance was noticed	
A	Industrial effluent								
1	Color and Odour	All efforts to remove Colour & Odour as per as practicable	Necessary measures are taken to remove Colour as well as unpleasant Odour.				No Break down or failure	Nil	
2	pH value		7.0 - 8.5	7.6	7.5	7.2			7.4
3	Bio Chemical Oxygen Demand <sub>3 days at 27° c</sub> mg/ltr		30 [ max ]	18	22	20			17
4	Chemical Oxygen Demand mg/ltr		250 [ max ]	189	168	178			169
5	Suspended Solids mg/ltr		50.0 [ max ]	30	26	32			28
6	Oil and Greece mg/ltr		10.0 [ max ]	Nil	Nil	Nil			Nil
7	Chloride (as Cl) mg/ltr		350 [ max ]	186	192	178			196
8	Sulphate (as SO <sub>4</sub> ) mg/ltr		1000 [ max ]	142	182	170			153
9	Sulphide (as S) mg/ltr		2 [ max ]	Nil	Nil	Nil			Nil
10	Total Residue Chlorine mg/ltr		1.0 [ max ]	Nil	Nil	Nil			Nil
11	Ammonical Nitrogen (as N) mg/ltr		50 [ max ]	Nil	Nil	Nil			Nil
12	Total Kjeldhal Nitrogen mg/ltr		100 [ max ]	6.0	6.6	5.2			5.4
13	Free Ammonia (as NH <sub>3</sub> ) mg/ltr		5.0 [ max ]	Nil	Nil	Nil			Nil
14	Dissolve Phosphate(as P) mg/ltr		5.0 [ max ]	Nil	Nil	Nil			Nil
15	Total Dissolve Solids (Inorganic) mg/ltr		2100 [ max ]	1086	1104	1020			946
16	AOX Kg/Ton		<1.0	← BDL →					

Date : 06-09-2025

Signature :

Name : Anuj kumarTayal  
President (Tech)

Address : West Coast Paper Mills Ltd.,  
Bangur Nagar DANDELI . ( U.K.) 581-325

**WEST COAST PAPER MILLS LIMITED, DANDELI**  
**Central Laboratory ( Env. Cell )**

Date of sample collection : 06-08-2025

1. Up stream of Confluence point River Kali      2. Down stream of Confluence point River Kali  
3. Down stream of Confluence point River Kali

SL. No.	Parameter	Upstream	Downstream	
			Kariempalli Village	Harnoda Village
			1	2
1	pH	7.7	7.8	7.5
2	Suspended Solids      Mg/L	28	32	26
3	Dissolved Solids      Mg/L	32	34	32
4	Total Solids      Mg/L	60	66	56
5	Hardness as CaCO <sub>3</sub> Mg/L	26	24	30
6	Alkalinity (M.O)as CaCO <sub>3</sub> Mg/L	22	28	26
7	Chloride as Cl      Mg/L	9.0	9.2	8.8
8	Sulphate as SO <sub>4</sub> Mg/L	28.2	22.8	24.6
9	Turbidity      NTU	58	58	58
10	B O D <sub>3</sub> Mg/L	1.1	1.0	1.0
11	Dissolved Oxygen      Mg/L	7.8	7.6	7.9
12	Sp. Conductivity      m s	17.6	18.7	17.6

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**WEST COAST PAPER MILLS LIMITED, DANDELI**

**Central Laboratory (Env. Cell )**

**Date wise report of pH, D.O , ETP Energy consumption and Treated trade effluent discharge for the month of August - 2025**

SL .No	Date	pH	D.O ppm	Total Energy Consumption Kwh	Treated Effluent Discharge flow KL / day
1	01-08-2025	7.4	4.4	23,216	35,694
2	02-08-2025	7.5	4.6	21,753	36,854
3	03-08-2025	7.5	4.7	23,380	39,771
4	04-08-2025	7.4	4.5	25,454	36,562
5	05-08-2025	7.5	4.5	25,478	37,909
6	06-08-2025	7.4	4.4	25,096	38,155
7	07-08-2025	7.5	4.3	26,768	37,075
8	08-08-2025	7.5	4.4	25,625	37,649
9	09-08-2025	7.6	4.4	26,275	38,908
10	10-08-2025	7.5	4.6	25,711	34,997
11	11-08-2025	7.5	4.5	25,561	37,993
12	12-08-2025	7.5	4.5	26,129	37,569
13	13-08-2025	7.5	4.6	25,413	41,737
14	14-08-2025	7.5	4.5	26,028	39,606
15	15-08-2025	7.5	4.9	25,092	39,665
16	16-08-2025	7.6	4.5	25,467	39,108
17	17-08-2025	7.5	4.6	25,376	40,425
18	18-08-2025	7.4	4.5	28,964	41,563
19	19-08-2025	7.5	4.6	25,972	39,202
20	20-08-2025	7.6	4.6	25,150	36,388
21	21-08-2025	7.6	4.4	22,280	40,549
22	22-08-2025	7.6	4.4	22,947	41,882
23	23-08-2025	7.5	4.5	23,708	40,930
24	24-08-2025	7.6	4.6	23,373	35,495
25	25-08-2025	7.5	4.8	24,706	34,394
26	26-08-2025	7.5	4.7	24,654	39,349
27	27-08-2025	7.4	4.5	25,803	35,285
28	28-08-2025	7.6	4.6	26,950	39,211
29	29-08-2025	7.5	4.8	26,527	37,094
	30-08-2025	7.6	4.5	12,446	36,167
30	31-08-2025	7.6	4.5	26,361	36,565
<b>Average</b>		<b>7.5</b>	<b>4.5</b>	<b>24763</b>	<b>38186</b>

Date : 08-08-2025

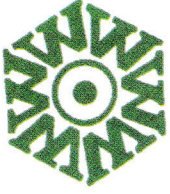
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B-1, Main Road, A-16<sup>th</sup> Cross  
Near Hari Om Trust, Habbuwada  
**KARWAR – 581 303**

**Speed Post with A D**

Dear Sir,

**Sub: Air Pollution Control Report**


We are sending herewith the following for the month of August -2025.

1. Analysis report of stack emission showing the performance of the Air pollution control equipment / Instruments.
2. The Ambient Air Quality Monitoring report and Meteorological report.
3. Month wise Fly Ash & Bottom ash generation & disposal quantity to different Brick Manufacturing industries in MT.

Hope you will find this in order.

Thanking You,

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**Anuj Kumar Tayal**  
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## WEST COAST PAPER MILLS LIMITED

CENTRAL LABORATORY ( Env.Cell )

Analysis report of stack emission for the month of August - 2025

Tested by Environment Cell Laboratory

Stack No.	Stack attached to.	Rate of Emission Nm <sup>3</sup> / hr		Constituents to be controlled in emission.	Tolerance Limit mg/Nm <sup>3</sup>	
		Tolerance	Achieved		Tolerance	Achieved
1	Chemical Recovery Boiler-I	1,25,000	1,09,915	Particulates	150	53
				H <sub>2</sub> S	10	0.92
2	Chemical Recovery Boiler -II	2,25,720	1,49,317	Particulates	150	60
				H <sub>2</sub> S	10	0.88
3	Rotary Lime Kiln-I	20,000	11,972	Particulates	150	43
4	Rotary Lime Kiln -II	39600	18,290	Particulates	150	48
5	FBC Boiler - I	92,000	Shut	Particulates	150	Shut
6	FBC Boiler - II	1,23,912	Shut	Particulates	150	Shut
7	FBC Boiler - III	1,38,480	1,12,963	Particulates	150	39
8	FBC Boiler - IV	1,44,108	1,35,425	Particulates	150	57

Note : Flue gases of RLK I & II have been diverted to PCC plant for manufacture of PCC to reduce CO<sub>2</sub> emission to Environment.

Date : 06-09-2025

Signature :



Name : Anuj Kumar Tayal  
President (Tech)

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Bangur Nagar DANDELI . ( U.K.) 581-325

**WEST COAST PAPER MILLS LIMITED, DANDELI**  
Central Laboratory ( Env. Cell)

Analysis Report of Ambient Air Quality monitoring for the month of August- 2025

SL.No.	AAQM Parameters	NAAQ STD	Unit	Fire station	Administration Office	Kerwad Village	ETP area
1	ii] Suspended Particulate Matter PM 10	100	µg/m <sup>3</sup>	41.0	33.0	48.0	51.0
2	i] Suspended Particulate Matter PM 2.5	60	µg/m <sup>3</sup>	17.0	13.0	22.0	27.0
3	iv] Sulphur Dioxide [ SO <sub>2</sub> ]	80	µg/m <sup>3</sup>	24.5	23.1	22.9	21.6
4	v] Oxidies of Nitrogen[NO <sub>x</sub> ]	80	µg/m <sup>3</sup>	16.2	18.5	24.3	23.1
5	vi] Hydrogen Sulphide [H <sub>2</sub> S]	-	µg/m <sup>3</sup>	BDL	BDL	BDL	BDL

\* BDL - Below Detected level

Meteorological Data for the month of August- 2025

SL.No.	Meteorological Parameters		Unit	1 <sup>st</sup> Week	2 <sup>nd</sup> Week	3 <sup>rd</sup> Week	4 <sup>th</sup> Week
1	i] Wind Velocity	-	KM/hr	0.56	1.10	0.78	0.74
2	ii] Wind Direction	-					
	Morning	-		SW	SEE	NE	S
	Evening	-		W	SW	SE	S
3	iii] Temperature						
	Maximum	-	°C	27.0	28.0	29.0	28.0
	Minimum	-	°C	20.0	21.0	21.0	22.0
4	iv] Relative Humidity,						
	Maximum						
	Morning	-	%	98.0	96.0	97.0	98.0
	Evening	-	%	79.0	82.0	81.0	80.0
	Minimum						
	Morning	-	%	91.0	93.0	90.0	91.0
	Evening	-	%	74.0	75.0	76.0	75.0
5	Total Rainfall	-	cm	21.560	7.825	9.775	20.200

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**West Coast Paper Mills Ltd Dandeli**  
Central laboratory ( Env.Cell )

Furnishing details of Bottom ash generation & Disposal practice for the month of August – 2025 and for the year 2025-2026.

	Name of the agency	Bottom Ash
1	BHARATH FLY ASH & SOLID BRICKS	40.50
2	DANDELI BRICKS INDUSTRIES	11.19
3	DARSHAN FLY ASH BRICKS	65.76
4	DK BRICKS	67.92
5	JAI BHIM FLY ASH AND SOLID BRICKS	87.89
6	JAI HANUMAN INDUSTRY	49.51
7	KAMBLE BRICKS	104.54
8	MAHALINGESHWAR BRICKS	1029.12
9	MANIKANT BRICKS	64.14
10	PRATHAM INDUSTRIES	63.93
11	S.D.S. ENTERPRISES	46.72
12	SB. GOKAKA PAVERS	14.73
13	SHIVAJI INDUSTRIES	49.01
14	SHREE DURGA PRASAD INDUSTRIES	22.9
15	SHREE DURGA SHAKTI FLY ASH & SOLID BLOCKS	62.73
16	SHREE INDUSTRIES	100.13
17	SHREE MAHALAXMI FLY ASH & SOLID BRIKS	47.52
18	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	85.36
19	SHREE PAVITRA INDUSTRIES	109.13
20	SHREE SAI INDUSTRIES	40.59
21	SHRI BHAVANI INDUSTRIES	66.65
22	SHRI GANESH INDUSTRIES	48.94
23	SHRI RENUKADEVI ENTERPRISES	23.46
24	TIRUMAL INDUSTRIAL	71.82
25	TREYAMBAKA CONSTRUCTION	591.74
	<b>Total</b>	<b>2965.93</b>

Date :

06-09-2025

Signature :

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**West Coast Paper Mills Ltd Dandeli**  
Central laboratory ( Env.Cell )

Furnishing details of Fly ash generation & Disposal practice for the month of August – 2025 and for the year 2025-2026.


	Name of the agency	Fly Ash
1	BHARATH FLY ASH & SOLID BRICKS	57.20
2	DANDELI BRICKS INDUSTRIES	121.36
3	DARSHAN FLY ASH BRICKS	109.01
4	DK BRICKS	122.26
5	JAI BHIM FLY ASH AND SOLID BRICKS	138.68
6	JAI HANUMAN INDUSTRY	139.55
7	KAMBLE BRICKS	148.14
8	MAHALINGESHWAR BRICKS	175.31
9	MANIKANT BRICKS	123.7
10	PRATHAM INDUSTRIES	391.48
11	S.D.S. ENTERPRISES	191.97
12	SHIVAJI INDUSTRIES	152.15
13	SHREE DURGA PRASAD INDUSTRIES	93.95
14	SHREE DURGA SHAKTI FLY ASH & SOLID BLOCKS	68.21
15	SHREE INDUSTRIES	164.62
16	SHREE MAHALAXMI FLY ASH & SOLID BRIKS	115.31
17	SHREE MAHALING FLY ASH & SOLID BRICKS	228.06
18	SHREE MALLIKARJUN FLY ASH & SOLID BRICKS	110.79
19	SHREE PAVITRA INDUSTRIES	153.65
20	SHREE SAI INDUSTRIES	129.74
21	SHRI BHAVANI INDUSTRIES	150.19
22	SHRI GANESH INDUSTRIES	136.3
23	SHRI RENUKADEVI ENTERPRISES	173.67
24	TIRUMAL INDUSTRIAL	125.55
25	TREYAMBAKA CONSTRUCTION	272.39
	<b>Total</b>	<b>3793.24</b>

Date :

06-09-2025

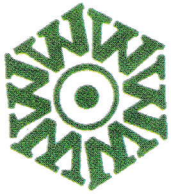
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ZZS/Env Cell-KSPCB/15/ 1215  
09-09-2025

Senior Environmental Officer,  
Hazardous waste cell,  
Karnataka State Pollution Control Board  
49, Parisara Bhavan,  
4<sup>th</sup> & 5<sup>th</sup> Floor,  
Church Street  
**Bangalore 560 001**

Speed post with A.D

Dear Sir,


**Sub:** Details of Hazardous Wastes Generation and Disposal for August 2025

1. Quantity of storage & transportation details of Used Oil and Waste Oil.
2. Quantity of Waste oil sludge reprocessed on our RLK.
3. E – Waste generation and Disposal details.
4. Detail Disposal of Non Ferrous Scrap.
5. Detail disposal of Empty plastic carboys.
6. Details of Disposal of Waste Batteries.

\*On line Manifest is generated for disposal of the Hazardous waste wherever applicable.

We hope you will find this in order.

Thanking You,  
Very truly yours,  
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**Anuj Kumar Tayal**  
**President (Technical)**

Encl: As above

Cc: Environmental Officer,  
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**West Coast Paper Mills Ltd Dandeli**  
Central Laboratory ( Env.Cell )

Monthly generation and disposed details of Used Oil, Empty Barrels/Containers and Waste residue containing Oil.

August-2025

	SL.No	Particulars	For the Month	For the Year from April 2025 to March 2026
	<u>Used oil</u>		Quantity (KL)	Category (5.1)
I	a	Total generation	Nil	9.600
	b	Total Quantity Disposed	Nil	9.600
	c	Balance in storage yard	Nil	Nil
	<u>Empty Barrels/Containers</u>		Quantity (MT)	Category (33.1)
II	a	200 Liters Capacity Carboys	7.800	24.040
	b	100 Litres Capacity Carboys	1.580	4.980
	c	30 to 60 liters Capacity Carboys	Nil	Nil
	d	Carbuoys less than 30 ltrs cap	Nil	Nil
	e	Damaged waste plastic carbuoy 200 ltrs, 150 ltrs, 100 ltrs 30-60 ltrs	Nil	Nil
	f	Total Quantity Disposed	9.380	29.020
	g	Balance in storage yard	Nil	Nil
	<u>Waste residues containing Oil</u>		Quantity (MT)	Category (5.2)
III	a	Total generation	0.033	0.174
	b	Quantity Disposed in Boiler	0.033	0.174
	c	Balance	Nil	Nil

Date : 06-09-2025

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**West Coast Paper Mills Ltd Dandeli**  
Central Laboratory (Env Cell )

Generation and Disposal details of E- Waste, Non Ferrous Scrap and Waste Batteries for the Month of August - 2025.

	E – Waste		For the Month	For the Year from April 2025 to March 2026
			Quantity in MT	
I	a	Total Quantity Generated	Nil	2.110
	b	Total Quantity Disposed	Nil	2.110
	c	Balance in storage yard	Nil	Nil
II	Non Ferrous scrap		For the Month	For the Year from April 2025 to March 2026
	a	Scrap copper rewinding wire and Patti	Nil	0.792
	b	Scrap Brass	Nil	2.398
	C	Scrap copper cable	Nil	3.560
	d	Total Quantity Disposed	6.750	6.750
	e	Balance in storage yard	Nil	Nil
III		Scrap Batteries	Quantity Generatd for Month	For the Year from April 2025 to March 2026
	a	Total Quantity Generated	Nil	0.950
	b	Total Quantity Disposed	Nil	0.950
	c	Balance in storage yard	Nil	Nil

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