



# WEST COAST PAPER MILLS LTD.,

Registered & Works Office : Post Box No. 5, Bangur Nagar, Dandeli-581 325

Dist Uttar Kannada (Karnataka) - India

CORPORATE IDENTITY NO : L02101KA1955PLC001936 website : [www.westcoastpaper.com](http://www.westcoastpaper.com)

Ph : (08284) 231391 - 395 (5 lines) Fax : 08284-231225 (Admn. Office) 230443 (Works Office)



**ZZS/Env Cell-KSPCB/15/1088**

**08 – 08 -2025**

Environmental Officer,  
Regional Office,  
Karnataka State Pollution Control Board  
“ Parisara Bhavan ”, LIG – II, B – 217  
B-1, Main Road, A-16<sup>th</sup> Cross  
Near Hari Om Trust, Habbuwada  
**KARWAR – 581 303**

**Speed Post with A D**

Dear Sir,

**Sub: Water pollution Control Report**

We are sending herewith the following for the month of July - 2025.

1. The weekly analysis report of treated mill effluent (including sewage).
2. Daily Readings of pH, D.O and Flow at single point discharge, with Energy Consumption.
3. Upstream & Downstream water quality monitoring report of Kali River.

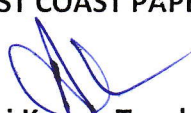
“We assure that no trade effluent, sewage effluent, Solid waste is being discharged outside the premises without treatment directly or indirectly”.

We hope you will find this in order.

Thanking You,

Very truly yours,

**WEST COAST PAPER MILLS LTD**

  
**Anuj Kumar Tayal**  
**President (Technical)**

Encl: As above



Corporate Office : 31, Chowringhee Road, Kolkata - 700 016  
Phone : (033) 2265 6271-78 (8 lines), Fax : (033) 2226 5242, Email : [wcpm.sale@westcoastpaper.com](mailto:wcpm.sale@westcoastpaper.com)

**WEST COAST PAPER MILLS LIMITED, DANDELI**  
**Central Laboratory ( Env. Cell )**

Analysis report of Domestic waste water along with Treated trade effluent for the month of July – 2025

Sample collected & tested by Environment Cell Laboratory

| SL.No. | Pollution parameters as mentioned in the condition imposed under consent granted under section 25/26 of the water (prevention & control of pollution ) Act 1974. | Maximum permissible limits or ranges allowed as per consent conditions. | concentration or range of parameters as per report.                        |         |          |         | Dates on which                              |                               |
|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|----------------------------------------------------------------------------|---------|----------|---------|---------------------------------------------|-------------------------------|
|        |                                                                                                                                                                  |                                                                         | I Week                                                                     | II Week | III Week | IV Week | There was breakdown or failure of the plant | Under Performance was noticed |
| A      | Industrial effluent                                                                                                                                              |                                                                         |                                                                            |         |          |         | No Break down or failure                    | Nil                           |
| 1      | Color and Odour                                                                                                                                                  | All efforts to remove Colour & Odour as per as practicable              | Necessary measures are taken to remove Colour as well as unpleasant Odour. |         |          |         |                                             |                               |
| 2      | pH value                                                                                                                                                         | 7.0 - 8.5                                                               | 7.2                                                                        | 7.5     | 7.3      | 7.6     |                                             |                               |
| 3      | Bio Chemical Oxygen Demand 3 days at 27 °C                                                                                                                       | mg/ltr 30 [ max ]                                                       | 18                                                                         | 21      | 16       | 22      |                                             |                               |
| 4      | Chemical Oxygen Demand                                                                                                                                           | mg/ltr 250 [ max ]                                                      | 188                                                                        | 192     | 172      | 166     |                                             |                               |
| 5      | Suspended Solids                                                                                                                                                 | mg/ltr 50.0 [ max ]                                                     | 36                                                                         | 30      | 28       | 38      |                                             |                               |
| 6      | Oil and Grease                                                                                                                                                   | mg/ltr 10.0 [ max ]                                                     | Nil                                                                        | Nil     | Nil      | Nil     |                                             |                               |
| 7      | Chloride (as Cl)                                                                                                                                                 | mg/ltr 350 [ max ]                                                      | 193                                                                        | 199     | 174      | 206     |                                             |                               |
| 8      | Sulphate (as SO <sub>4</sub> )                                                                                                                                   | mg/ltr 1000 [ max ]                                                     | 170                                                                        | 193     | 211      | 189     |                                             |                               |
| 9      | Sulphide (as S)                                                                                                                                                  | mg/ltr 2 [ max ]                                                        | Nil                                                                        | Nil     | Nil      | Nil     |                                             |                               |
| 10     | Total Residue Chlorine                                                                                                                                           | mg/ltr 1.0 [ max ]                                                      | Nil                                                                        | Nil     | Nil      | Nil     |                                             |                               |
| 11     | Ammonical Nitrogen (as N)                                                                                                                                        | mg/ltr 50 [ max ]                                                       | Nil                                                                        | Nil     | Nil      | Nil     |                                             |                               |
| 12     | Total Kjeldhal Nitrogen                                                                                                                                          | mg/ltr 100 [ max ]                                                      | 6.6                                                                        | 6.3     | 4.9      | 5.9     |                                             |                               |
| 13     | Free Ammonia (as NH <sub>3</sub> )                                                                                                                               | mg/ltr 5.0 [ max ]                                                      | Nil                                                                        | Nil     | Nil      | Nil     |                                             |                               |
| 14     | Dissolve Phosphate(as P)                                                                                                                                         | mg/ltr 5.0 [ max ]                                                      | Nil                                                                        | Nil     | Nil      | Nil     |                                             |                               |
| 15     | Total Dissolve Solids (Inorganic)                                                                                                                                | mg/ltr 2100 [ max ]                                                     | 1140                                                                       | 1016    | 984      | 1024    |                                             |                               |
| 16     | AOX                                                                                                                                                              | Kg/Ton <1.0                                                             | ← BDL →                                                                    |         |          |         |                                             |                               |

Date : 08-08-2025

Signature :



Name : Anuj kumarTayal  
President (Tech)

Address : West Coast Paper Mills Ltd.,  
Bangur Nagar DANDELI . ( U.K.) 581-325

**WEST COAST PAPER MILLS LIMITED, DANDELI**

**Central Laboratory (Env. Cell )**

**Date wise report of pH, D.O , ETP Energy consumption and Treated trade effluent discharge for the month of July - 2025**

| SL .No         | Date       | pH         | D.O ppm    | Total<br>Energy Consumption Kwh | Treated Effluent<br>Discharge flow KL<br>/ day |
|----------------|------------|------------|------------|---------------------------------|------------------------------------------------|
| 1              | 01-07-2025 | 7.5        | 4.6        | 20,737                          | 40,019                                         |
| 2              | 02-07-2025 | 7.5        | 4.2        | 20,948                          | 39,439                                         |
| 3              | 03-07-2025 | 7.5        | 4.5        | 22,981                          | 39,106                                         |
| 4              | 04-07-2025 | 7.6        | 4.6        | 21,885                          | 40,207                                         |
| 5              | 05-07-2025 | 7.5        | 4.5        | 21,891                          | 37,341                                         |
| 6              | 06-07-2025 | 7.5        | 4.7        | 22,109                          | 36,936                                         |
| 7              | 07-07-2025 | 7.5        | 4.9        | 22,930                          | 36,783                                         |
| 8              | 08-07-2025 | 7.5        | 4.4        | 22,054                          | 38,944                                         |
| 9              | 09-07-2025 | 7.4        | 4.3        | 19,858                          | 37,964                                         |
| 10             | 10-07-2025 | 7.5        | 4.8        | 23,606                          | 37,553                                         |
| 11             | 11-07-2025 | 7.6        | 4.5        | 24,964                          | 38,682                                         |
| 12             | 12-07-2025 | 7.6        | 4.4        | 24,297                          | 39,872                                         |
| 13             | 13-07-2025 | 7.4        | 4.4        | 25,114                          | 37,988                                         |
| 14             | 14-07-2025 | 7.5        | 4.5        | 21,570                          | 37,002                                         |
| 15             | 15-07-2025 | 7.4        | 4.4        | 23,249                          | 37,332                                         |
| 16             | 16-07-2025 | 7.5        | 4.5        | 24,145                          | 38,859                                         |
| 17             | 17-07-2025 | 7.5        | 4.9        | 23,945                          | 40,873                                         |
| 18             | 18-07-2025 | 7.6        | 4.8        | 26,704                          | 39,201                                         |
| 19             | 19-07-2025 | 7.5        | 4.6        | 26,574                          | 40,383                                         |
| 20             | 20-07-2025 | 7.6        | 4.5        | 25,252                          | 38,517                                         |
| 21             | 21-07-2025 | 7.5        | 4.6        | 23,227                          | 39,226                                         |
| 22             | 22-07-2025 | 7.5        | 4.5        | 23,850                          | 38,658                                         |
| 23             | 23-07-2025 | 7.5        | 4.5        | 27,303                          | 42,525                                         |
| 24             | 24-07-2025 | 7.5        | 4.6        | 26,926                          | 41,108                                         |
| 25             | 25-07-2025 | 7.6        | 4.4        | 26,636                          | 39,300                                         |
| 26             | 26-07-2025 | 7.5        | 4.5        | 25,586                          | 38,327                                         |
| 27             | 27-07-2025 | 7.5        | 4.4        | 24,649                          | 36,633                                         |
| 28             | 28-07-2025 | 7.5        | 4.4        | 22,801                          | 34,484                                         |
| 29             | 29-07-2025 | 7.5        | 4.5        | 22,931                          | 38,948                                         |
|                | 30-07-2025 | 7.5        | 4.4        | 24,909                          | 38,005                                         |
| 30             | 31-07-2025 | 7.6        | 4.4        | 23,192                          | 35,536                                         |
| <b>Average</b> |            | <b>7.5</b> | <b>4.5</b> | <b>23768</b>                    | <b>38573</b>                                   |

Date : 08-08-2025

Signature :

Name : Anuj Kumar Tayal

President (Tech)

Address :

West Coast Paper Mills Ltd.,  
Bangur Nagar DANDELI . ( U.K. ) 581-325

**WEST COAST PAPER MILLS LIMITED, DANDELI**  
**Central Laboratory ( Env. Cell )**

Date of sample collection : 09-07-2025

1. Up stream of Confluence point River Kali      2. Down stream of Confluence point River Kali  
3. Down stream of Confluence point River Kali

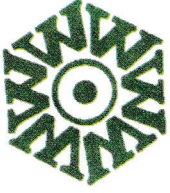
| SL. No. | Parameter                                 | Upstream | Downstream          |                 |
|---------|-------------------------------------------|----------|---------------------|-----------------|
|         |                                           |          | Kariempalli Village | Harnoda Village |
|         |                                           |          | 1                   | 2               |
| 1       | pH                                        | 7.6      | 7.5                 | 7.4             |
| 2       | Suspended Solids      Mg/L                | 34       | 38                  | 30              |
| 3       | Dissolved Solids      Mg/L                | 30       | 28                  | 38              |
| 4       | Total Solids      Mg/L                    | 64       | 66                  | 68              |
| 5       | Hardness as CaCO <sub>3</sub> Mg/L        | 22       | 28                  | 32              |
| 6       | Alkalinity (M.O)as CaCO <sub>3</sub> Mg/L | 26       | 24                  | 28              |
| 7       | Chloride as Cl      Mg/L                  | 29.6     | 27.5                | 20.8            |
| 8       | Sulphate as SO <sub>4</sub> Mg/L          | 9.8      | 8.8                 | 10.4            |
| 9       | Turbidity      NTU                        | 30       | 30                  | 30              |
| 10      | B O D <sub>3</sub> Mg/L                   | 1.4      | 1.1                 | 1.0             |
| 11      | Dissolved Oxygen      Mg/L                | 7.8      | 7.6                 | 7.9             |
| 12      | Sp. Conductivity      m s                 | 16.5     | 15.4                | 20.9            |

Date : 08-08-2025

Signature :

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ZZS/Env Cell-KSPCB/15/ 1089

08- 08 - 2025

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Karnataka State Pollution Control Board  
" Parisara Bhavan" , LIG – II, B – 217  
B-1, Main Road, A-16<sup>th</sup> Cross  
Near Hari Om Trust, Habbuwada  
**KARWAR – 581 303**

Speed Post with A D

Dear Sir,

**Sub: Air Pollution Control Report**

We are sending herewith the following for the month of July -2025.

1. Analysis report of stack emission showing the performance of the Air pollution control equipment / Instruments.
2. The Ambient Air Quality Monitoring report and Meteorological report.
3. Month wise Fly Ash & Bottom ash generation & disposal quantity to different Brick Manufacturing industries in MT.

Hope you will find this in order.

Thanking You,

Very truly yours,

**WEST COAST PAPER MILLS LTD**

**Anuj Kumar Tayal**  
**President (Technical)**

Encl : As above



The mark of  
responsible forestry

Corporate Office : 31, Chowringhee Road, Kolkata - 700 016

Phone : (033) 2265 6271-78 (8 lines), Fax : (033) 2226 5242, Email : wcpm.sale@westcoastpaper.com

**WEST COAST PAPER MILLS LIMITED**  
CENTRAL LABORATORY ( Env.Cell )

Analysis report of stack emission for the month of July - 2025

Tested by Environment Cell Laboratory

| Stack No. | Stack attached to.           | Rate of Emission Nm <sup>3</sup> / hr |          | Constituents to be controlled in emission. | Tolerance Limit mg/Nm <sup>3</sup> |          |
|-----------|------------------------------|---------------------------------------|----------|--------------------------------------------|------------------------------------|----------|
|           |                              | Tolerance                             | Achieved |                                            | Tolerance                          | Achieved |
| 1         | Chemical Recovery Boiler-I   | 1,25,000                              | 1,20,389 | Particulates                               | 150                                | 52       |
|           |                              |                                       |          | H <sub>2</sub> S                           | 10                                 | 0.88     |
| 2         | Chemical Recovery Boiler -II | 2,25,720                              | 1,62,613 | Particulates                               | 150                                | 64       |
|           |                              |                                       |          | H <sub>2</sub> S                           | 10                                 | 0.95     |
| 3         | Rotary Lime Kiln-I           | 20,000                                | 12,210   | Particulates                               | 150                                | 45       |
| 4         | Rotary Lime Kiln -II         | 39600                                 | 19,694   | Particulates                               | 150                                | 51       |
| 5         | FBC Boiler - I               | 92,000                                | Shut     | Particulates                               | 150                                | Shut     |
| 6         | FBC Boiler - II              | 1,23,912                              | Shut     | Particulates                               | 150                                | Shut     |
| 7         | FBC Boiler - III             | 1,38,480                              | 1,16,462 | Particulates                               | 150                                | 34       |
| 8         | FBC Boiler - IV              | 1,44,108                              | 1,27,087 | Particulates                               | 150                                | 69       |

Note : Flue gases of RLK I & II have been diverted to PCC plant for manufacture of PCC to reduce CO<sub>2</sub> emission to Environment.

Date : 08-08-2025

Signature :



Name : Anuj Kumar Tayal  
President (Tech)

Address : West Coast Paper Mills Ltd.,  
Bangur Nagar DANDELI . ( U.K.) 581-325

**WEST COAST PAPER MILLS LIMITED, DANDELI**  
**Central Laboratory ( Env. Cell)**

**Analysis Report of Ambient Air Quality monitoring for the month of July- 2025**

| SL.No. | AAQM Parameters                          | NAAQ STD | Unit              | Fire station | Administration Office | Kerwad Village | ETP area |
|--------|------------------------------------------|----------|-------------------|--------------|-----------------------|----------------|----------|
| 1      | ii] Suspended Particulate Matter PM 10   | 100      | µg/m <sup>3</sup> | 40.0         | 42.0                  | 46.0           | 36.0     |
| 2      | i] Suspended Particulate Matter PM 2.5   | 60       | µg/m <sup>3</sup> | 18.0         | 17.0                  | 20.0           | 20.0     |
| 3      | iv] Sulphur Dioxide [ SO <sub>2</sub> ]  | 80       | µg/m <sup>3</sup> | 29.3         | 23.3                  | 23.5           | 25.9     |
| 4      | v] Oxidies of Nitrogen[NO <sub>x</sub> ] | 80       | µg/m <sup>3</sup> | 12.2         | 19.2                  | 15.9           | 21.8     |
| 5      | vi] Hydrogen Sulphide [H <sub>2</sub> S] | -        | µg/m <sup>3</sup> | BDL          | BDL                   | BDL            | BDL      |

\* BDL - Below Detected level

| Meteorological Data for the month of July- 2025 |                           |   |       |                      |                      |                      |                      |
|-------------------------------------------------|---------------------------|---|-------|----------------------|----------------------|----------------------|----------------------|
| SL.No.                                          | Meteorological Parameters |   | Unit  | 1 <sup>st</sup> Week | 2 <sup>nd</sup> Week | 3 <sup>rd</sup> Week | 4 <sup>th</sup> Week |
| 1                                               | i] Wind Velocity          | - | KM/hr | 0.56                 | 1.10                 | 0.78                 | 0.74                 |
| 2                                               | ii] Wind Direction        | - |       |                      |                      |                      |                      |
|                                                 | Morning                   | - |       | SW                   | SEE                  | NE                   | S                    |
|                                                 | Evening                   | - |       | W                    | SW                   | SE                   | S                    |
| 3                                               | iii] Temperature          |   |       |                      |                      |                      |                      |
|                                                 | Maximum                   | - | ° C   | 27.0                 | 28.0                 | 29.0                 | 28.0                 |
|                                                 | Minimum                   | - | ° C   | 20.0                 | 21.0                 | 21.0                 | 22.0                 |
| 4                                               | iv] Relative Humidity,    |   |       |                      |                      |                      |                      |
|                                                 | Maximum                   |   |       |                      |                      |                      |                      |
|                                                 | Morning                   | - | %     | 98.0                 | 96.0                 | 97.0                 | 98.0                 |
|                                                 | Evening                   | - | %     | 79.0                 | 82.0                 | 81.0                 | 80.0                 |
|                                                 | Minimum                   |   |       |                      |                      |                      |                      |
|                                                 | Morning                   | - | %     | 91.0                 | 93.0                 | 90.0                 | 91.0                 |
|                                                 | Evening                   | - | %     | 74.0                 | 75.0                 | 76.0                 | 75.0                 |
| 5                                               | Total Rainfall            | - | cm    | 21.560               | 7.825                | 9.775                | 20.200               |

Date : 08-08-2025

Signature :



Name : Anuj Kumar Tayal  
President (Tech)

Address : West Coast Paper Mills Ltd.,  
Bangur Nagar DANDELI . ( U.K.) 581-325

## West Coast Paper Mills Ltd Dandeli

Central laboratory ( Env.Cell )

Furnishing details of Fly ash & Bottom ash generation & Disposal practice for the month of July – 2025 and for the year 2025-2026.

| S.No | Particulars                                   | April - 2025 to March - 2026           |              |                           |              |
|------|-----------------------------------------------|----------------------------------------|--------------|---------------------------|--------------|
|      |                                               | Quantity of Bottom ash (Eco ash)<br>MT |              | Quantity of Fly Ash<br>MT |              |
|      |                                               | For the Month                          | For the Year | For the Month             | For the Year |
| I    | Total Quantity of Fly ash & Eco Ash Generated | 1,404                                  | 9,189        | 3,653                     | 15,806       |
| 1.0  | Brick / Block manufacturing Industries        |                                        |              |                           |              |
| a)   | Hubli                                         | Nil                                    | Nil          | Nil                       | Nil          |
| b)   | Dandeli Nearby area                           | 1,404                                  | 9,189        | 3653                      | 15,806       |
| II   | Total Quantity of Fly ash & Eco Ash Disposed  | 1,404                                  | 9,189        | 3653                      | 15,806       |

Date : 08-08-2025

Signature :

Name : Anuj kumar Tayal  
President (Tech)

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ZZS/Env Cell-KSPCB/15/ 1090  
08-08-2025

Senior Environmental Officer,  
Hazardous waste cell,  
Karnataka State Pollution Control Board  
49, Parisara Bhavan,  
4<sup>th</sup> & 5<sup>th</sup> Floor,  
Church Street  
**Bangalore 560 001**

Speed post with A.D

Dear Sir,

**Sub:** Details of Hazardous Wastes Generation and Disposal for July 2025

1. Quantity of storage & transportation details of Used Oil and Waste Oil.
2. Quantity of Waste oil sludge reprocessed on our RLK.
3. E – Waste generation and Disposal details.
4. Detail Disposal of Non Ferrous Scrap.
5. Detail disposal of Empty plastic carboys.
6. Details of Disposal of Waste Batteries.

\*On line Manifest is generated for disposal of the Hazardous waste wherever applicable.

We hope you will find this in order.

Thanking You,  
Very truly yours,

**WEST COAST PAPER MILLS LTD**

  
**Anuj Kumar Tayal**  
**President (Technical)**

Encl: As above

Cc: Environmental Officer,  
Regional Office,  
Karnataka State Pollution Control Board  
" Parisara Bhavan", LIG – II, B – 217  
B-1, Main Road, A-16<sup>th</sup> Cross  
Near Hari Om Trust, Habbuwada  
**KARWAR – 581 303**

Speed Post with A D



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**West Coast Paper Mills Ltd Dandeli**  
Central Laboratory ( Env.Cell )

Monthly generation and disposed details of Used Oil, Empty Barrels/Containers and Waste residue containing Oil.

July-2025

| SL.No | Particulars                                                             | For the Month | For the Year from April 2025 to March 2026 |
|-------|-------------------------------------------------------------------------|---------------|--------------------------------------------|
| I     | <u>Used oil</u>                                                         | Quantity (KL) | Category (5.1)                             |
|       | a Total generation                                                      | 4.800         | 9.600                                      |
|       | b Total Quantity Disposed                                               | 4.800         | 9.600                                      |
|       | c Balance in storage yard                                               | Nil           | Nil                                        |
| II    | <u>Empty Barrels/Containers</u>                                         | Quantity (MT) | Category (33.1)                            |
|       | a 200 Liters Capacity Carboys                                           | 2.600         | 16.240                                     |
|       | b 100 Litres Capacity Carboys                                           | Nil           | 3.400                                      |
|       | c 30 to 60 liters Capacity Carboys                                      | Nil           | Nil                                        |
|       | d Carbuoys less than 30 ltrs cap                                        | Nil           | Nil                                        |
|       | e Damaged waste plastic carbuoy 200 ltrs, 150 ltrs, 100 ltrs 30-60 ltrs | Nil           | Nil                                        |
|       | f Total Quantity Disposed                                               | 2.600         | 16.240                                     |
|       | g Balance in storage yard                                               | Nil           | Nil                                        |
| III   | <u>Waste residues containing Oil</u>                                    | Quantity (MT) | Category (5.2)                             |
|       | a Total generation                                                      | 0.049         | 0.141                                      |
|       | b Quantity Disposed in Boiler                                           | 0.049         | 0.141                                      |
|       | c Balance                                                               | Nil           | Nil                                        |

Date : 08-08-2025

Signature :

Name : Anuj kumar Tayal  
President (Tech)

Address : West Coast Paper Mills Ltd.,  
Bangur Nagar DANDELI . ( U.K.) 581-325

**West Coast Paper Mills Ltd Dandeli**  
**Central Laboratory (Env Cell )**

**Generation and Disposal details of E- Waste, Non Ferrous Scrap and Waste Batteries for the Month of July - 2025.**

|            | E – Waste         |                                       | For the Month  | For the Year from April 2025 to March 2026 |
|------------|-------------------|---------------------------------------|----------------|--------------------------------------------|
|            |                   |                                       | Quantity in MT |                                            |
| <b>I</b>   | a                 | Total Quantity Generated              | Nil            | 2.110                                      |
|            | b                 | Total Quantity Disposed               | 2.110          | 2.110                                      |
|            | c                 | Balance in storage yard               | Nil            | Nil                                        |
|            |                   |                                       |                |                                            |
| <b>II</b>  | Non Ferrous scrap |                                       | Quantity in MT |                                            |
|            | a                 | Scrap copper rewinding wire and Patti | Nil            | 0.792                                      |
|            | b                 | Scrap Brass                           | Nil            | 2.398                                      |
|            | c                 | Scrap copper cable                    | Nil            | 3.560                                      |
|            | d                 | Total Quantity Disposed               | 6.750          | 6.750                                      |
|            | e                 | Balance in storage yard               | Nil            | Nil                                        |
| <b>III</b> | Scrap Batteries   |                                       | Quantity in MT |                                            |
|            | a                 | Total Quantity Generated              | Nil            | 0.950                                      |
|            | b                 | Total Quantity Disposed               | 0.950          | 0.950                                      |
|            | c                 | Balance in storage yard               | Nil            | Nil                                        |

Date : 08-08-2025

Signature :



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